

Farmers INTERNATIONAL



Helping form your success!





Forming a Quality Relationship

Since the first former built in **1975**, we've made a commitment to build formers that function perfectly every time.

Formers International continues to shape the future with products that are 100% **Made in the USA**. We are committed to building a generation of leaders as a minority owned business. Teamwork and honesty are the foundation of our core values.

QUALITY REPEATABILITY

Formers International can guarantee perfection in every bag former and customized rack storage system through robust production processes and quality checkpoints.

FUNCTION TESTING IN-HOUSE

A key step in our quality control process is testing each bag former on one of four in-house vertical baggers.

INDUSTRY FIRSTS

Formers International was the first former manufacturer to patent real-world solutions that keep packaging lines running smoothly. These solutions reduce downtime while maximizing changeovers.

ISO 9001:2015 CERTIFIED

We are proud to announce that Formers International is an ISO 9001:2015 certified company. We will continue to use our Quality Management System to achieve the highest level of customer satisfaction.

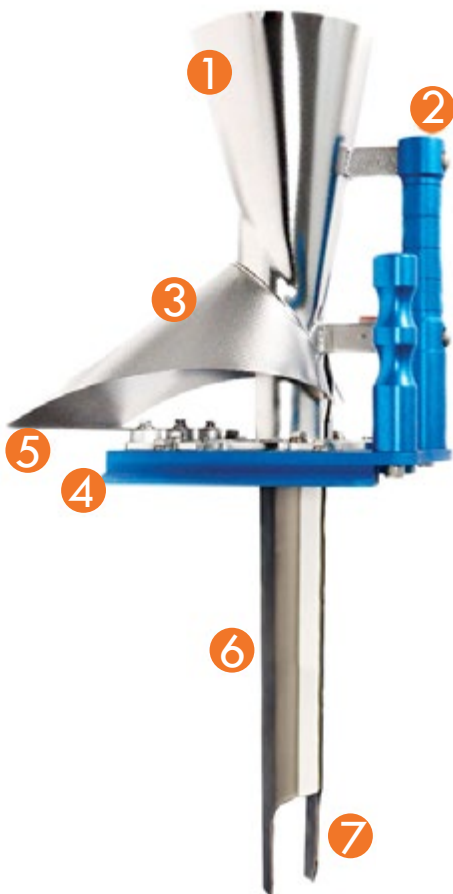




Components built to Enhance Production Efficiency

HIGH QUALITY BAG FORMERS FOR ALL VFFS BAGGERS

A bag former is the lifeline of any packaging plant and is responsible for converting a flat roll of film into a finished bag. Our engineers design formers to meet the exact needs of each production line and bagger assembly. While many components are laser-cut and precision machined, the final assembly is done by hand, requiring years of experience, expertise, and craftsmanship, so every bag former works precisely as it should.



- 1 The Transition** – Designed with your product in mind to maximize product flow. High-speed options available, custom designed for a seamless fit between weighing scales and former.
- 2 The EZ-Align™** – Operator-approved and tested by top U.S. food producers, one of the packaging industry's fastest installation solutions, is included as standard on all applicable Formers International bag formers.
- 3 The Former** – Our years of experience have made it possible to design a former with the perfect curve to run any film application and produce a perfect bag. Our repeatability across formers is unmatched.
- 4 The Mounting Plate** – Designed to the machine manufacturer's specifications for a perfect fit. Can be made of aluminum or stainless steel with custom-cut pockets to reduce weight.
- 5 Edge Protect™** – Designed to stiffen edges of formers for durability and peace of mind when handling the assembly.
- 6 Back Seal Flat Cushion** – Options include sponge tape with Teflon tape overlay, high-temperature velcro, and hard Teflon strips. All available in stock for quick delivery.
- 7 The Bag Spreaders** – Available in different styles depending on bag style, including gusset, flat bottom or pillow. Also available in various mounting styles, including welded, bolt-on, and machined ring style. These are also sold as an accessory for easy replacement.



Not all Bag Styles Perform Like the Other

THE PERFECT TREAT DESERVES THE RIGHT BAG STYLE

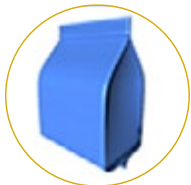
If you are unsure of the bag style you need, our representatives are available to guide you through the style selection and order process.



BRICK PACK

Flat bottom with sharp corners. To be used with vacuum system.

Common uses, coffee.



MULTI BAG

Employing more than one style, e.g. corner seal and gusseted.

Produced on a rectangular former.



VALVE BAG

De-gassing valve often found in the coffee industry.



PUSH TOP

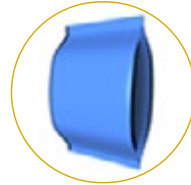
Top and bottom gusset. Allows for a resealable pouch.



PILLOW BAG

Most common type of bag with top and bottom seal and vertical back seal.

Often used in the snack food industry.



GUSSETED BAG

Pillow style with indented sides. Can be made on a round former.

Common uses, bag-in-box, e.g. cereal.



DOY STYLE

Pinch style with rear gusset to create stand-up pouch.

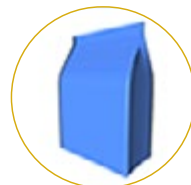
Commonly used with a zipper.



CORNER SEAL

All four corners individually sealed.

Commonly used with pre-applied zipper.



BLOCK BOTTOM

Flat bottom with gussets. Can be produced with or without creases in the gusset.

Common uses, coffee and general food applications.



ZIP BAG

Allows for the resealing of the bag. Pre-applied zippers can be applied to most of the bag styles mentioned above.



Knowing your Roll Eases the Choice of Seal Types

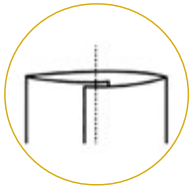
UNDERSTANDING THE FILM LAYOUT IS KEY TO SEAL SELECTION

When a quick look any any film running in plants, our representatives are available to guide you through the seal type selection and order process.



#1 STANDARD LAP SEAL

Common uses, chips and snacks.



#2 REVERSE LAP SEAL



#3 STANDARD FIN SEAL



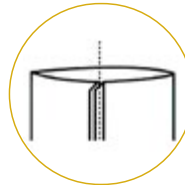
#4 REVERSE FIN SEAL



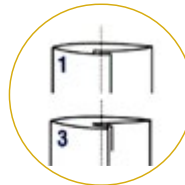
#5 STANDARD OFFSET FIN SEAL



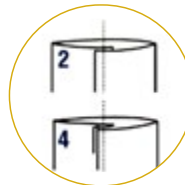
#6 REVERSE OFFSET FIN SEAL



#7 PINCH SEAL



#8 COMBO #1 / #3

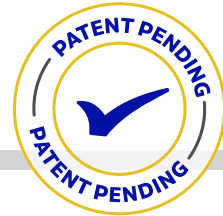


#9 COMBO #2 / #4





Premium Components Ensure Smooth Operation



INLET SEALS SOLVE DIRTY PACKAGING LINES

Reduce downtime caused by foreign objects sticking to film.

- Reduce blowback
- Ease to clean
- Increased productivity
- FDA approved PETG



Before

After

“The inlet seals work great! Great feedback from the team and noticeably cleaner runs.”

Reliable stainless steel mounting hardware



Directional Air Venting



Customizable size options



SIDE WEAR STRIPS AND ACCESSORIES

Disposable side wear strips designed to take on wear during the packaging cycle.

- Extend the life of your belts
- *FastChange* design cuts maintenance time



Front Strip
P/N P03-DB-001



Rear Strip
P/N P04-DB-001
(narrow/small bag sizes)



Rear Strip
P/N P04-DB-002
(wide/larger bag sizes)





Storage and Transport Solutions for Facility Deployment

STORAGE RACKS AND FILM CARTS

Modular design for multiple storage configurations.

- Safe and easy storage for all formers
- Prevent downtime caused by damaged formers
- Custom sizes and configurations available
- Stainless steel construction
- Mobile or stationary options
- Sanitary design
- Machine specific mounting shelves



Stationary Configuration



Wall Mounted Configuration



Mobile Configuration



Small Film Cart



Large Film Cart



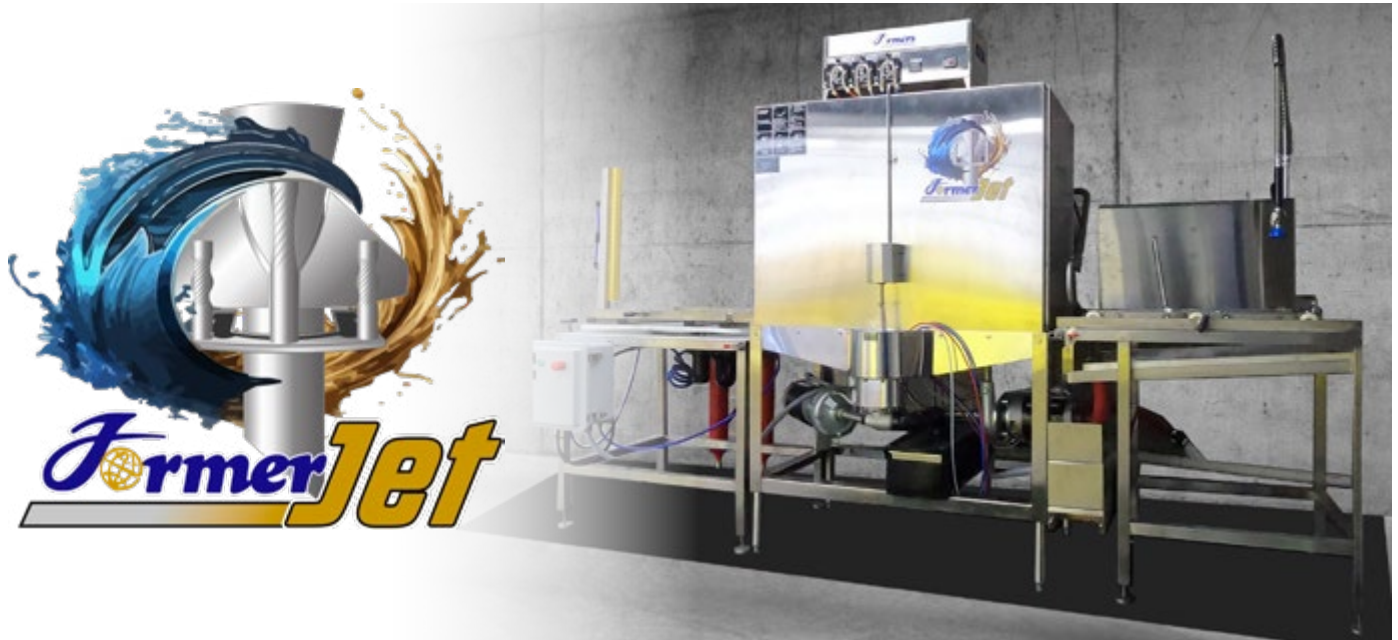
Bag, Rinse, and Repeat **Lavation Station Hand Wash**

STORAGE RACKS AND FILM CARTS

Designed for multiple wash and store configurations.

- Safe and easy cleaning for all formers
- Prevent cross contamination caused by dirty formers
- Custom sizes and configurations available
- Stainless steel construction
- Mobile or stationary options
- Sanitary design
- Machine specific mounting shelves





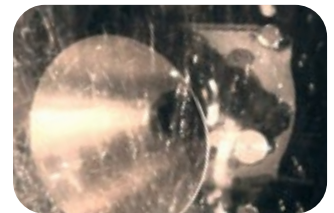
Introducing a new wave of Former Washing Technology



Scan here to view the
Former Jet washing
machine in action!

**IMAGINE WASHING A FORMER USING ONLY 2 GALLONS OF WATER,
AND COMPLETING THE TASK IN JUST 2 MINUTES**

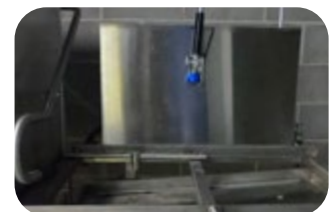
The FormerJet utilizes a patent pending 5 jet nozzle configuration to ensure every wash cycle produces clean and sanitized units for storage or immediate re-entry to production.



Seasonings were named the #1 disrupter of a clean bag seal.



Dual Pump Configuration



Pre-Wash Basin w/Sprayer



Former Jet Control Box



Dual Water Softener Filtration

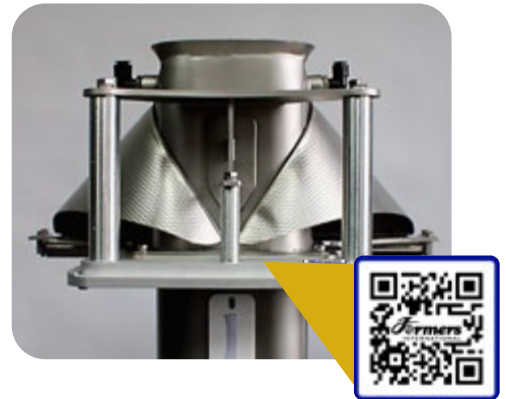


Inventory Management Asset Oversight with a Scan

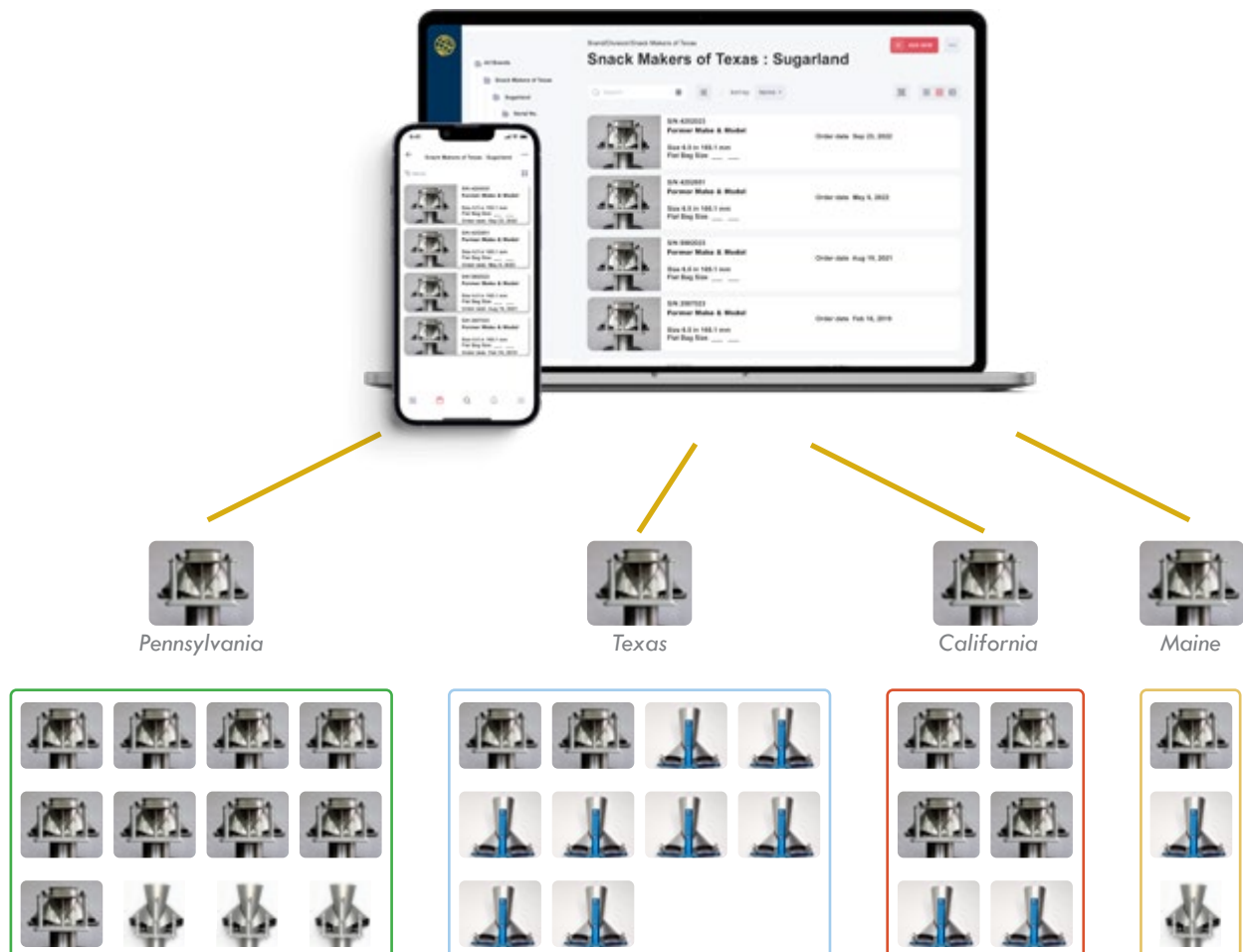
INTRODUCING THE ULTIMATE SOLUTION TO STREAMLINE INVENTORY MANAGEMENT AND BOOST YOUR BUSINESS EFFICIENCY

A Patent Pending Inventory software with QR code integration.

- Optimizing stock replenishment to maintain optimal inventory levels.
- Share inventory data and information to ensure accurate and synchronized operations.
- Collaboration across departments, suppliers, and partners for improved supply chain management.



Scan here to follow for the latest news and release dates.



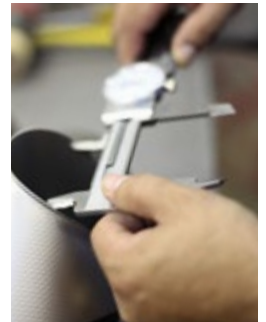


Site Analysis Surveys Ensure Proper Documentation

UNCOVER HIDDEN OPPORTUNITIES TO STREAMLINE OPERATIONS, REDUCE COSTS, AND MAXIMIZE RESOURCE UTILIZATION.

Comparable to a custom closet renovation for production facilities.

- Create a safe working environment for your employees and customers, enhancing your efficiency and avoiding costly down time.
- A well-conducted site audit survey helps you understand how your physical location impacts the overall customer experience.





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